



QUALITY TESTING & INSPECTION

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WELDER-WELDING OPERATOR QUALIFICATION RECORD

COMPANY: UNIVERSAL INDUSTRIAL SALES
WELDER'S NAME: KOY KELANDER
I.D. NO.: KK
WELDING PROCESS: FCAW
TYPE: SEMI-AUTOMATIC
POSITION: VERTICAL - 3G
WELDING PROGRESSION: UPWARD
JOINT PROCEDURE SPECIFICATION NO.: WPS CP-2
FIGURE NO.: 4.30
MATERIALS SPECS: A-36 P1, GROUP 1
BACKING STRIP: A36
JOINT THICKNESS: 3/8" PLATE
DIAMETER & THICKNESS QUALIFIED: UP THRU 3/4"

FILLER MATERIAL
SPECIFICATION NO.: A5.20
CLASSIFICATION: E71T-1
DESCRIPTION: 1/16"DIA. FLUX CORED WIRE
SHIELDING: CO²

VISUAL INSPECTION
APPEARANCE: ACCEPTABLE
UNDERCUT: ACCEPTABLE
POROSITY: ACCEPTABLE

GUIDED BEND TEST RESULTS

N/A

FILLET TEST RESULTS

N/A

RADIOGRAPHIC TEST RESULTS

0-1

PASSED

PREPARATION & WELDING WITNESSED BY:
TEST CONDUCTED BY: TOMMY SUTER
TEST NO.: Q512-06

KEVIN SMITH - QTI
QTI LEVEL II

WE CERTIFY THAT THE STATEMENTS IN THIS RECORD ARE CORRECT AND THAT THE WELDER'S TEST WAS PREPARED, WELDED AND TESTED IN ACCORDANCE WITH THE REQUIREMENTS OF: AWS D1.1-06

DATE: 08-29-06

QTI REPRESENTATIVE:

Kenneth J. Chorniak

CUSTOMER REPRESENTATIVE:

